

# **P4D**\*

# MODULAR SUBPLATES FOR ISO 4401-05 VALVES

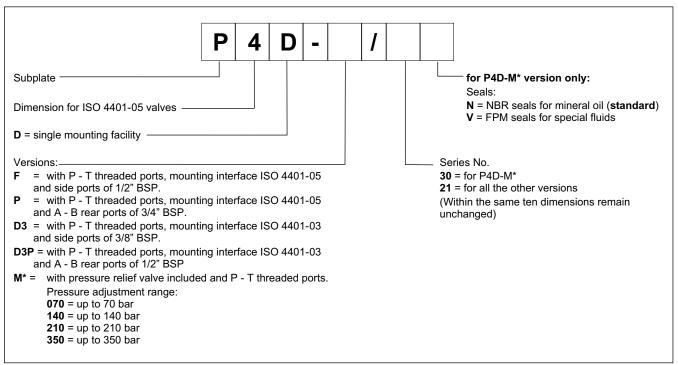
- This series of modular subplates has been designed to make hydraulic circuits and can be used directly on power packs or on any other section of the machine.
- The subplates are assembled by means of 4 tie-rods with seal seats incorporated in the subplate.
- The above assembly achieves compact units (including pressure and discharge manifolds): one face per subplate is used for connection to services and the other to mount ISO 4401-05 or ISO 4401-03 valves.
- Complex circuits can also be set up using modular valves.
- The recommended mounting configuration for P4D subplates on hydraulic power packs is with the main axis positioned vertically to obtain the bundle of pipes to utilities in two vertical rows; however, assembly is not restricted to this configuration.

p max 350 barQ max 100 l/min

#### **TECHNICAL SPECIFICATIONS**

Maximum operating pressure - ports P - A - B - port T	bar	see paragraph 8 140	
Maximum flow	l/min	100	
Ambient temperature range	°C	-20 / +60	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	cSt	25	
Recommended viscosity	According to ISO 4406:1999 class 20/18/15		

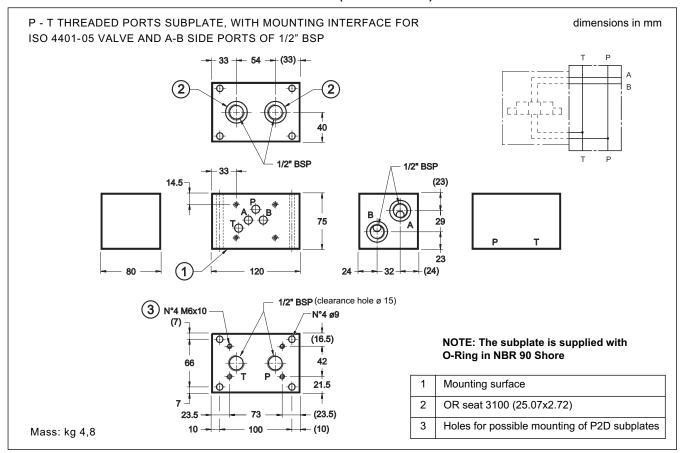
#### 1 - IDENTIFICATION CODE



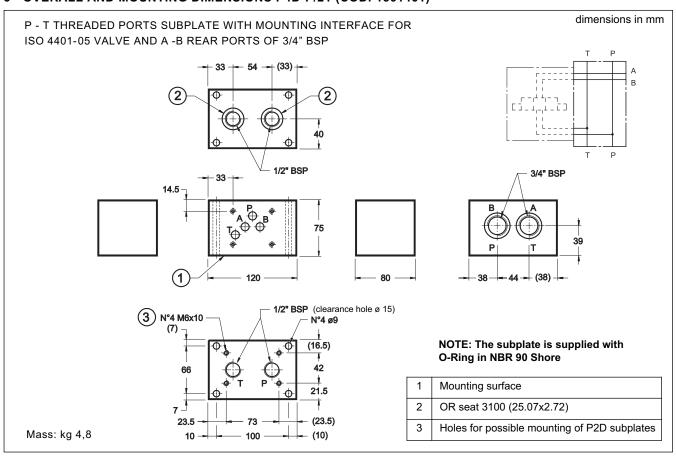
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## 2 - OVERALL AND MOUNTING DIMENSIONS P4D-F/21 (COD. 1561441)



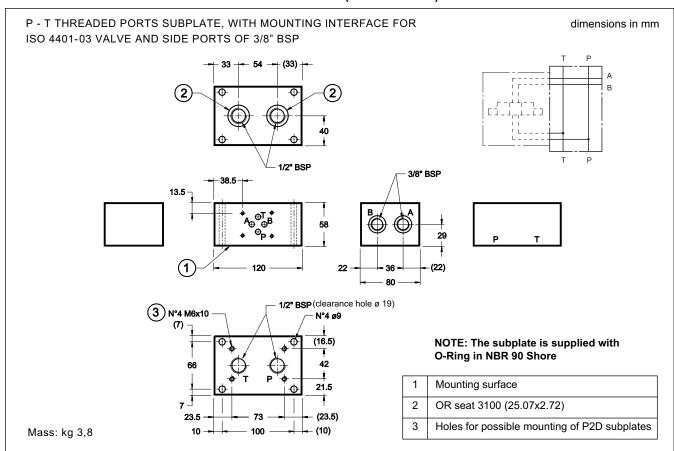
# 3 - OVERALL AND MOUNTING DIMENSIONS P4D-P/21 (COD. 1561461)



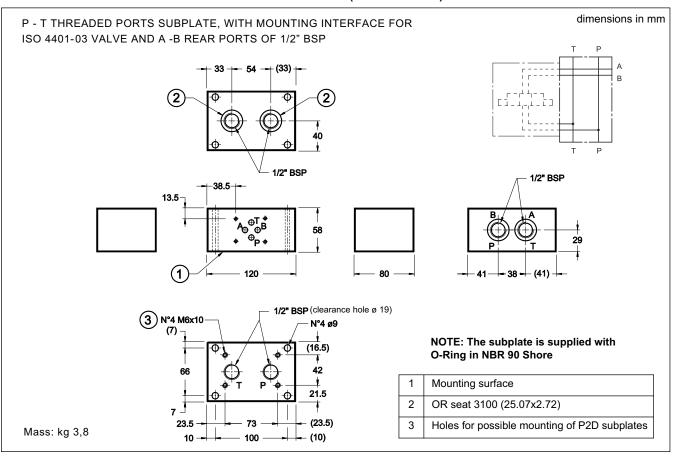
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## 4 - OVERALL AND MOUNTING DIMENSIONS P4D-D3/21 (COD. 1561451)



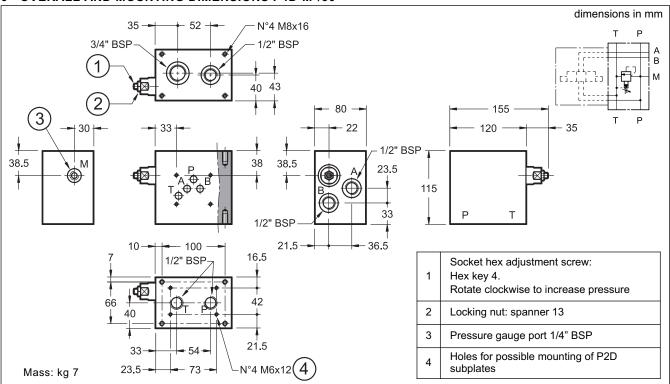
# 5 - OVERALL AND MOUNTING DIMENSIONS P4D-D3P/21 (COD. 1561481)



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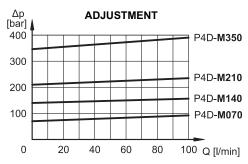


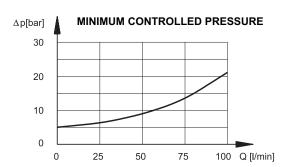
#### 6 - OVERALL AND MOUNTING DIMENSIONS P4D-M\*/30



## 7 - CHARACTERISTIC CURVES

(values obtained with viscosity of 36 cSt at 50°C)





## 8 - MAXIMUM PRESSURE ON P

Depending on the tie-rod type and on the number of assembled subplates it is necessary to pay attention to the maximum pressure on P in order to avoid extruding the O-Ring.

No. of assembled subplates	Threaded bar class B7 ISO 6547 (DIN 975)	Stud class 8.8 UNI 5911	Stud class 12.9
2	350 bar	350 bar	350 bar
3	300 bar	350 bar	350 bar
4	250 bar	300 bar	350 bar
5	200 bar	250 bar	300 bar
6	150 bar	200 bar	250 bar
Tightening torque	20 Nm	20 Nm	30 Nm



#### **DUPLOMATIC MS S.p.A.**

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